

“Bolt Action” Tip Inset repair

If (only) the tip & insert has come out of your pen (after assembly) simply follow these directions.

(The glue used in assembly at the factory was not strong enough, so use a 5 Min. Epoxy to re-assemble)



Tip (with insert) that came out



Tip unscrewed from insert-(ready to be glued into the pen's end)

PROCEDURE:

- A. The spring and the refill came out when the insert came out (NO MORE disassembly is needed).
B. (Have your pen press ready and adjusted to the correct opening for the FULL PEN LENGTH to fit into)

- C. Mix a small amount of 5 Min. Epoxy.

Using a round tooth pick, CAREFULLY, put
INSIDE of the pen tip socket, -coating it all of the way around.



a small amount of glue

(NOT ON THE INSERT).

(If you place the glue on the insert an excessive amount of glue will get on the outside of the pen)

- D. Remember the pen tip is screwed onto the insert during this operation, then loosened about 3/4 turn before pressing it in. This will allow you to press the insert back into the socket using the pen press.



The reason for the 3/4 turn back is to assure the tip will screw on tightly when you do your final installation of the refill and spring. Be sure the tip is screwed on snugly.



- E. If you got some glue on the outside surface of the pen Isopropyl Alcohol will help you to take it off.

You should have your pen in new working order again

Mr. “M’s” Workshop Gaylen Montgomery

Please check my Omaha & Branson pages for my instructional information & Schedules
