

# Bolt Action Pen Makeover --- L to R

The Bolt Action Pen Kit - will come set with the bolt click action backwards to what an actual Rifle looks like. The bolt handle moves forward and clicks UP (which is completely opposite of a true rifle action). The pen will work very well with this setting, but to sell it to a shooting enthusiast they really question the action motion. The changeover is not hard, and the instructions in the kit package are accurate. I am simply doing this so you will see it a little more clearly. I think it is easiest to make the changeover before assembly (in kit form), but it can also be done after the pen is assembled.

## Step by Step

- 1 The bolt action end of the pen comes in the kit package as you see it in (Fig. A). Use a # 1 Phillips screw driver and reach into the bolt block. **Loosen the Phillips screw about 2 FULL turns**. This will unlock the bolt handle so you can turn it. I got a screw driver with a 6" shank so that if the pen is assembled, I can still reach the screw in the end of the bolt block. (Fig B)



A



B

2. Loosen the bolt handle by turning it 180 degrees, either right or left, whichever works the easiest. (Fig C) The bolt handle needs to be pointed in the same direction of the notch the bolt handle clicks into, when it is in the forward and down position. (Fig D)

(Re-tighten the screw in the bolt block with the screw driver so the handle is secure)



C



D

3. Loosen the cap on the top of the pen, and the clip will come off. (Fig E1-E2-E3)  
Take the top off and you can now remove the clip.



E1



E2



E3

4. Rotate the clip into the groove on the opposite side of the bolt block chamber top.  
(Fig F1 –F2)

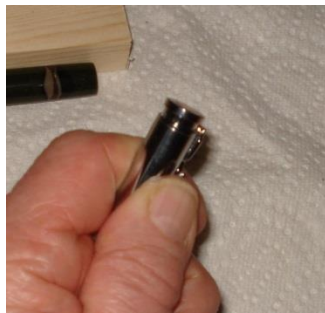


F1



F2

5. Replace the clip on the clip insert (Fig F2), and replace and tighten the cap. (Fig H1-H2)



H1



H2

(You are now ready to assemble your pen)



Before ---**Makeover**---After

**Bolt Action Pens** completed W/Earth Core Barrels



This is a great Pen to make and sell

Any questions, please contact me *Gaylen Montgomery*

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